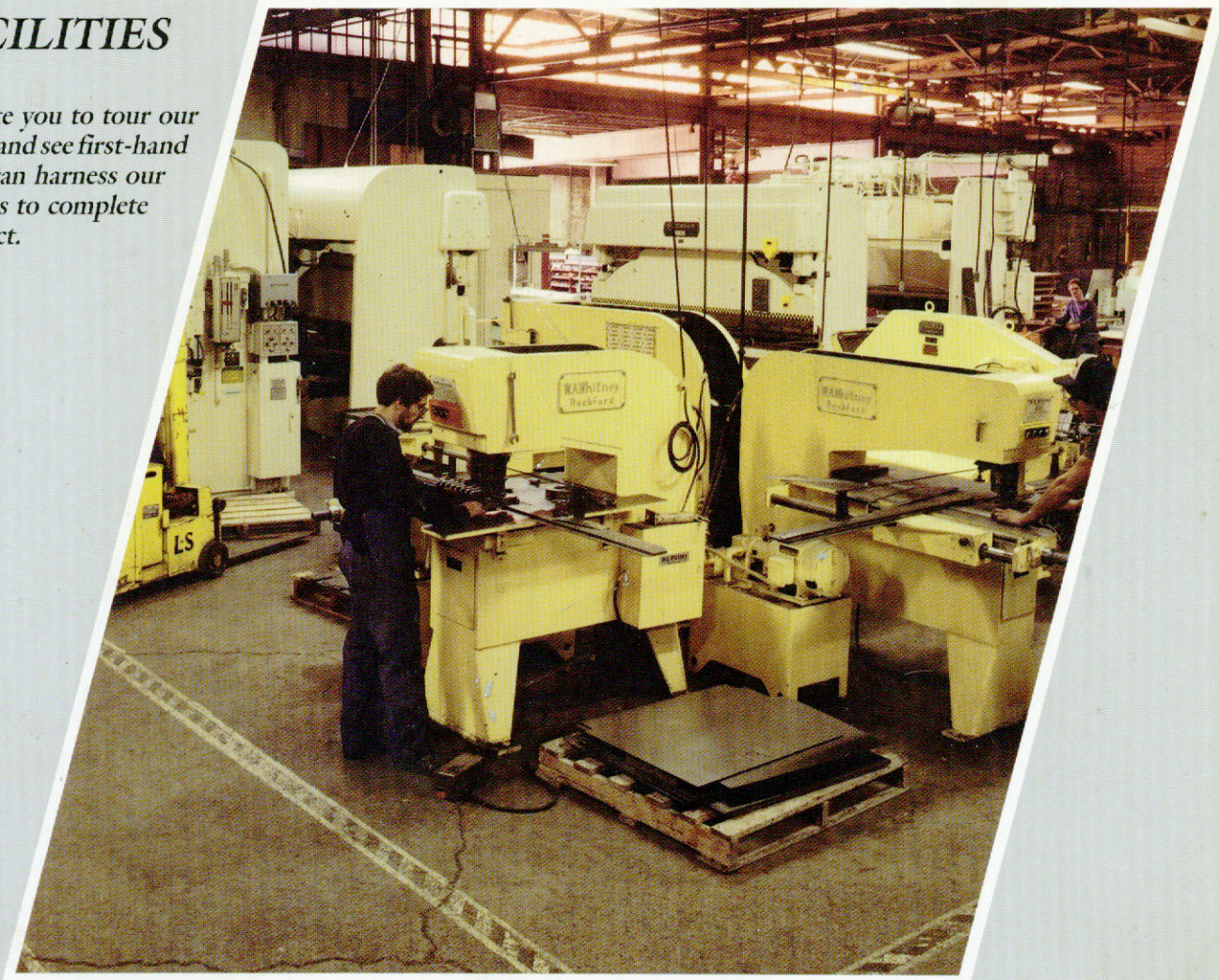


## FACILITIES

We invite you to tour our facilities and see first-hand how we can harness our capabilities to complete your project.



Our physical facilities are designed to handle the work load with speed and efficiency. A large shipping and receiving area accommodates the largest trucks with four 18' X 14' doors, opening to a full inside truck parking area. Unloading facilities include six 2-ton and one 10-ton overhead cranes. A very substantial storage area enables us to handle incoming and outgoing products without delay.

Our facilities include:

- More than 50,000 square feet of ground floor masonry building with overhead handling equipment throughout
- 200-ton hydraulic press brake with extra sensory controlled with neoprene dies
- 50-ton press brakes with digital back gauging
- 15-ton press brake
- 1/4 inch mild steel X 12 foot shear
- 3/16 inch mild steel X 12 foot shear
- 10 gauge mild steel X 12 foot shear

- 14 gauge mild steel X 4 foot shear
- 30-ton hydraulic punch
- 15-ton hydraulic punches
- 40-ton hydraulic punch numerically controlled
- Pullmax, nibbler, 7 gauge mild steel cap
- Roll - 3/16 capacity X 8 foot
- Roll - 14 gauge capacity X 8 foot
- Roll - 11 gauge X 2 1/2 foot
- Notcher - 5 inch X 5 inch 11 gauge
- Angle and bar roll - 2 X 2 X 1/4 angle
- Band saws - high speed - 3
- Radial drill plus others
- 75 KVA spot welders
- 15 KVA spot welders
- Iron worker
- Heliarc welders - 3, Heliarc semi-automatic welder - 1
- Mig welders - semi-automatic - 4
- Many portable and hand tools
- 36" time saver
- Stud welders - 2
- Paint spray booth with monorail
- Steam cleaning and phosphatizing

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